1.0 SUBSTANCE IDENTIFICATION

1.1 Commercial product name: Soy Protein Concentrate
1.2 Chemical characterisation: Not Applicable
1.3 Formula: N/A
1.4 Molecular weight: Average >50,000.00
1.5 CAS No: 68513-95-1
1.6 EINECS No.: 2327208
1.7 FOR USE IN FOOD
1.8 Manufactured By: Archer Daniels Midland Company, 4666 Faries Parkway Decatur, Illinois, 62526, U.S.A.
1.9 Supplied in Australia by: ADM Australia Pty Ltd, PO Box 281, Suite 1003, Level 10, 1 Newland Street, Bondi Junction, NSW 2022
1.10 Australian Emergency Telephone Number: 0417 285396
1.11 U.S. Emergency Telephone Number: +1 217 424-5200 (24 hours)

2.0 COMPOSITION
2.1 Soy Protein Concentrate.
2.2 No hazardous impurities.

3.0 HAZARDS IDENTIFICATION
3.1 Soy Protein Concentrate is not classified as a Dangerous Substance within the definitions of EC Directive 67/584.
3.2 Contact with eyes (e.g. dust particles) may cause irritation.
3.3 Avoid open flames or other ignition sources (ie electrical equipment; switch gear).

4.0 FIRST AID MEASURES
4.1 After contact with eyes, flush immediately with plenty of water for 15 minutes and seek medical advice.

5.0 FIRE FIGHTING MEASURES
5.1 Avoid ignition sources where a fine fructose dust might be generated.
5.2 Water, carbon dioxide, or powder extinguisher may be used.
5.3 Fire fighters should wear protective clothing and approved respirator.
5.4 Burning may produce carbon monoxide.

6.0 ACCIDENTAL RELEASE MEASURES
6.1 Recover product by vacuum or broom and shovel. Flush area with water to remove final traces.
6.2 Spillages of Soy Protein Concentrate and its solutions should be contained and collected on absorbent material. Thoroughly wash affected area.

Effective 18/05/2010

SOY PROTEIN CONCENTRATE
7.0 HANDLING AND STORAGE
7.1 Store in a dry, well-ventilated area in tightly closed containers to prevent entry of moisture.
7.2 Industrial hygiene - avoid breathing dust; use in an area with adequate ventilation. Avoid contact with skin, eyes or clothing. Wash thoroughly after handling.

8.0 EXPOSURE CONTROLS/PERSOAL PROTECTION
8.1 Respiratory protection: Dust mask
8.2 Hand protection: Not required
8.3 Eye protection: Not required
8.4 Other: None

9.0 PHYSICAL AND CHEMICAL PROPERTIES
9.1 Appearance: Off white to pale brown colour
9.2 Odour: Soy Beany note
9.3 pH: 6.0 – 7.4
9.4 Melting point: NA
9.5 Boiling point: N/A - solid
9.6 Specific gravity: NA
9.7 Solubility in water: Soluble
   (20°C):
9.8 Solubility in alcohol
   (20°C):

10. STABILITY AND REACTIVITY
10.1 Shelf life: Soy Protein Concentrate have a recommended shelf life of 24 months, when kept in under cool, dry conditions
10.2 Hazardous products: None
10.3 Incompatible with acids: None

11. TOXICOLOGICAL INFORMATION
11.1 Soy Protein Concentrate is a widely used sweetener in beverages and foods.

12. ECOLOGICAL INFORMATION
12.1 Soy Protein Concentrate is biodegradable.

13. DISPOSAL CONSIDERATIONS
13.1 Dispose in landfill or flush to drain with large amounts of water, depending upon local regulations. Fructose is biodegradable in waste treatment
facilities.

14. TRANSPORT INFORMATION
   0
14. No special requirements and no restrictions on transportation by land, sea or air.

15. REGULATORY INFORMATION
   0
15. Soy Protein Concentrate is a naturally-occurring and widely-used sugar.
   1

16. ADDITIONAL INFORMATION
   0
16. See Product Data Sheet.
   1
16.2 This Safety Data Sheet is based upon a limited review of ADM files and standard Toxicological handbooks.